

# 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A) MG Chemicals UK Limited

Version No: A-2.00

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 22/07/2021 Revision Date: 22/07/2021 L.REACH.GB.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

### 1.1. Product Identifier

Product name	834FX-A
Synonyms	SDS Code: 834FX-Part A, 834FX-450ML, 834FX-1.7L, 834FX-7.4ML   UFI: 309R-W002-DQU6
Other means of identification	Black Flexible Epoxy, Thermally Conductive-Flame Retardant, Encapsulating and Potting Compound (Part A)

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	epoxy resin
Uses advised against	Not Applicable

### 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)	
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada	
Telephone	+(44) 1663 362888	+(1) 800-201-8822	
Fax	Not Available	+(1) 800-708-9888	
Website	Not Available	www.mgchemicals.com	
Email	sales@mgchemicals.com	Info@mgchemicals.com	

#### 1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)		
Emergency telephone numbers	+(44) 20 35147487		
Other emergency telephone numbers	+(0) 800 680 0425		

#### **SECTION 2 Hazards identification**

#### 2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H411 - Chronic Aquatic Hazard Category 2, H302 - Acute Toxicity (Oral) Category 4, H315 - Skin Corrosion/Irritation Category 2, H319 - Eye Irritation Category 2, H361 - Reproductive Toxicity Category 2, H317 - Skin Sensitizer Category 1
Legend:	1. Classified by Chernwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

#### 2.2. Label elements

Hazard pictogram(s)			¥2
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Signal word Warning

#### Hazard statement(s)

H411	Toxic to aquatic life with long lasting effects.		
H302	rmful if swallowed.		
H315	auses skin irritation.		
H319	Causes serious eye irritation.		
H361	Suspected of damaging fertility or the unborn child.		

H317 May cause an allergic skin reaction.

#### Supplementary statement(s)

Not Applicable

#### Precautionary statement(s) Prevention

recould only statement(s) revention				
P201	Dbtain special instructions before use.			
P280	/ear protective gloves, protective clothing, eye protection and face protection.			
P261	Avoid breathing mist/vapours/spray.			
P264	Wash all exposed external body areas thoroughly after handling.			
P270	Do not eat, drink or smoke when using this product.			
P273	Avoid release to the environment.			
P272	Contaminated work clothing should not be allowed out of the workplace.			

#### Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.				
P302+P352	IF ON SKIN: Wash with plenty of water and soap.				
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.				
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.				
P337+P313	If eye irritation persists: Get medical advice/attention.				
P362+P364	Take off contaminated clothing and wash it before reuse.				
P391	Collect spillage.				
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.				
P330	Rinse mouth.				

#### Precautionary statement(s) Storage

P405	Store locked up.

#### Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

### 2.3. Other hazards

Inhalation and/or ingestion may produce health damage\*.

P501

Cumulative effects may result following exposure\*.

May produce discomfort of the eyes and skin\*.

#### Limited evidence of a carcinogenic effect\*.

Possible respiratory sensitizer\*.

bisphenol A/ diglycidyl ether resin, liquid	Listed in the Europe Regulation (EU) 2018/1881 Specific Requirements for Endocrine Disruptors
naphtha petroleum, heavy alkylate	Listed in the Europe Regulation (EU) 2018/1881 Specific Requirements for Endocrine Disruptors

### **SECTION 3 Composition / information on ingredients**

### 3.1.Substances

See 'Composition on ingredients' in Section 3.2

### 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	Nanoform Particle Characteristics
1.25085-99-8 2.500-033-5 3.603-074-00-8 4.Not Available	23	bisphenol A/ diglycidyl ether resin. liquid [e]	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 2; H315, H319, H317, H411 <sup>[2]</sup>	Not Available
1.21645-51-2 2.244-492-7 3.Not Available 4.Not Available	22	alumina hydrate	EUH210 <sup>[1]</sup>	Not Available
1.68333-79-9 2.269-789-9 3.Not Available 4.Not Available	19	ammonium polyphosphate	Chronic Aquatic Hazard Category 4; H413 <sup>[1]</sup>	Not Available

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### 834FX-A Black Flexible Epoxy, Thermally Conductive-Flame Retardant, Encapsulating and Potting Compound (Part A)

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	Nanoform Particle Characteristics
1.1344-28-1. 2.215-691-6 3.Not Available 4.Not Available	14	aluminium oxide	EUH210 <sup>[1]</sup>	Not Available
1.41638-13-5 2.Not Available 3.Not Available 4.Not Available	8	dipropylene glycol diglycidyl ether	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Reproductive Toxicity Category 2; H315, H317, H361fd, EUH205 <sup>[1]</sup>	Not Available
1.68609-97-2 2.271-846-8 3.603-103-00-4 4.Not Available	7	(C12-14)alkylglycidyl ether	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1; H315, H317 <sup>[2]</sup>	Not Available
1.12767-90-7 2.235-804-2 3.Not Available 4.Not Available	5	zinc borate	Eye Irritation Category 2, Reproductive Toxicity Category 1B, Chronic Aquatic Hazard Category 1; H319, H360, H410 <sup>[1]</sup>	Not Available
1.68037-01-4 2.500-183-1 3.Not Available 4.Not Available	0.6	1-decene homopolymer. hydrogenated	Chronic Aquatic Hazard Category 4; H413 <sup>[1]</sup>	Not Available
1.1333-86-4 2.215-609-9 435-640-3 422-130-0 3.Not Available 4.Not Available	0.4	carbon black	Carcinogenicity Category 2; H351 <sup>[1]</sup>	Not Available
1.64741-65-7. 2.265-067-2 3.649-275-00-4 4.Not Available	0.4	naphtha petroleum, heavy alkylate [e]	Flammable Liquid Category 3, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Aspiration Hazard Category 1; H226, H336, H304 <sup>[1]</sup>	Not Available
Legend:	Legend: 1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties			

### **SECTION 4 First aid measures**

#### 4.1. Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin contact occurs:</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Flush skin and hair with running water (and soap if available).</li> <li>Seek medical attention in event of irritation.</li> </ul>
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

#### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

#### 4.3. Indication of any immediate medical attention and special treatment needed

for phosphate salts intoxication:

- All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.
- Ingestion of large quantities of phosphate salts (over 1.0 grams for an adult) may cause an osmotic catharsis resulting in diarrhoea and probable abdominal cramps. Larger doses such as 4-8 grams will almost certainly cause these effects in everyone. In healthy individuals most of the ingested salt will be excreted in the faeces with the diarrhoea and, thus, not cause any systemic toxicity. Doses greater than 10 grams hypothetically may cause systemic toxicity.
- Treatment should take into consideration both anionic and cation portion of the molecule.
- All phosphate salts, except calcium salts, have a hypothetical risk of hypocalcaemia, so calcium levels should be monitored.

Treat symptomatically.

- Manifestation of aluminium toxicity include hypercalcaemia, anaemia, Vitamin D refractory osteodystrophy and a progressive encephalopathy (mixed dysarthria-apraxia of speech, asterixis, tremulousness, myoclonus, dementia, focal seizures). Bone pain, pathological fractures and proximal myopathy can occur.
- Symptoms usually develop insidiously over months to years (in chronic renal failure patients) unless dietary aluminium loads are excessive.
   Serum aluminium levels above 60 ug/ml indicate increased absorption. Potential toxicity occurs above 100 ug/ml and clinical symptoms are present when levels exceed 200
- ug/ml.

  Deferoxamine has been used to treat dialysis encephalopathy and osteomalacia. CaNa2EDTA is less effective in chelating aluminium.

  Eliush are ad Development Medical Trainalactications.

[Ellenhorn and Barceloux: Medical Toxicology]

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### 834FX-A Black Flexible Epoxy, Thermally Conductive-Flame Retardant, Encapsulating and Potting Compound (Part A)

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce 'metal fume fever' in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

#### **SECTION 5 Firefighting measures**

#### 5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

#### 5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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#### 5.3. Advice for firefighters

Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>Avoid spraying water onto liquid pools.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Combustible.</li> <li>Slight fire hazard when exposed to heat or flame.</li> <li>Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>On combustion, may emit toxic fumes of carbon monoxide (CO).</li> <li>May emit acrid smoke.</li> <li>Mists containing combustible materials may be explosive.</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> <li>nitrogen oxides (NOx)</li> <li>phosphorus oxides (POx)</li> <li>metal oxides</li> <li>other pyrolysis products typical of burning organic material.</li> <li>When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles.</li> </ul>

#### **SECTION 6 Accidental release measures**

# 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

#### 6.2. Environmental precautions

See section 12

### 6.3. Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Environmental hazard - contain spillage. <ul> <li>In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water.</li> <li>If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks.</li> <li>For small spills, reactive diluents should be absorbed with sand.</li> </ul> </li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>
Major Spills	Environmental hazard - contain spillage. Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements. An approved air-purifying respirator with organic-vapor canister is recommended for emergency work.

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### 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

Moderate hazard.         Clear area of personnel and move upwind.         Alert Fire Brigade and tell them location and nature of hazard.         Wear breathing apparatus plus protective gloves.         Prevent, by any means available, spillage from entering drains or water course.         No smoking, naked lights or ignition sources.         Increase ventilation.         Stop leak if safe to do so.         Contain spill with sand, earth or vermiculite.         Collect recoverable product into labelled containers for recycling.         Absorb remaining product with sand, earth or vermiculite.         Collect solid residues and seal in labelled drums for disposal.         Wash area and prevent runoff into drains.         If contamination of drains or waterways occurs, advise emergency services.	<ul> <li>Clear area of personnel and move upwind.</li> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>No smoking, naked lights or ignition sources.</li> <li>Increase ventilation.</li> <li>Stop leak if safe to do so.</li> <li>Contain spill with sand, earth or vermiculite.</li> <li>Collect recoverable product into labelled containers for recycling.</li> <li>Absorb remaining product with sand, earth or vermiculite.</li> <li>Collect solid residues and seal in labelled drums for disposal.</li> <li>Wash area and prevent runoff into drains.</li> </ul>
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### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

### **SECTION 7 Handling and storage**

### 7.1. Precautions for safe handling

Safe handling	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> <li>Avoid smoking, naked lights or ignition sources.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> <li>DO NOT allow clothing wet with material to stay in contact with skin</li> </ul>
Fire and explosion protection	See section 5
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	<ul> <li>For aluminas (aluminium oxide): Incompatible with hot chlorinated rubber.</li> <li>In the presence of chlorine trifluoride may react violently and ignite.</li> <li>-May initiate explosive polymerisation of olefin oxides including ethylene oxide.</li> <li>-Produces exothermic reaction above 200°C with halocarbons and an exothermic reaction at ambient temperatures with halocarbons in the presence of other metals.</li> <li>-Produces exothermic reaction with oxygen difluoride.</li> <li>-May form explosive mixture with sodium nitrate.</li> <li>-Reacts vigorously with vinyl acetate.</li> <li>Aluminium oxide is an amphoteric substance, meaning it can react with both acids and bases, such as hydrofluoric acid and sodium hydroxide, acting as an acid with a base and a base with an acid, neutralising the other and producing a salt.</li> <li>Glycidyl ethers:</li> <li>* may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels</li> <li>* may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines</li> <li>* react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide</li> <li>* attack some forms of plastics, coatings, and rubber</li> <li>Reactive diluents are stable under recommended storage conditions, but can decompose at elevated temperatures. In some cases, decomposition can cause pressure build-up in closed systems.</li> <li>* Avoid cross contamination between the two liquid parts of product (kit).</li> <li>* If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.</li> <li>* This excess heat may generate toxic vapour</li> <li>* Avoid reaction with amines, mercaptans, strong acids and oxidising agents</li> </ul>

### 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

### See section 1.2

### SECTION 8 Exposure controls / personal protection

### 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment		
alumina hydrate	Inhalation 10.76 mg/m³ (Systemic, Chronic) Inhalation 10.76 mg/m³ (Local, Chronic) Oral 4.74 mg/kg bw/day (Systemic, Chronic) *	Not Available		
ammonium polyphosphate Inhalation 18.06 mg/m³ (Systemic, Chronic) Inhalation 4.45 mg/m³ (Systemic, Chronic) * Oral 1.28 mg/kg bw/day (Systemic, Chronic) *		Not Available		
aluminium oxide	Dermal 0.84 mg/kg bw/day (Systemic, Chronic) Inhalation 3 mg/m <sup>3</sup> (Systemic, Chronic) Inhalation 3 mg/m <sup>3</sup> (Local, Chronic) Dermal 0.3 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.75 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 1.32 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.75 mg/m <sup>3</sup> (Local, Chronic) *	74.9 μg/L (Water (Fresh)) 20 mg/L (STP)		
(C12-14)alkylglycidyl ether	Dermal 1 mg/kg bw/day (Systemic, Chronic) Inhalation 3.6 mg/m <sup>3</sup> (Systemic, Chronic) Dermal 0.5 mg/kg bw/day (Systemic, Chronic) * Inhalation 0.87 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 0.5 mg/kg bw/day (Systemic, Chronic) *	0.106 mg/L (Water (Fresh)) 0.011 mg/L (Water - Intermittent release) 0.072 mg/L (Water (Marine)) 307.16 mg/kg sediment dw (Sediment (Fresh Water)) 30.72 mg/kg sediment dw (Sediment (Marine)) 1.234 mg/kg soil dw (Soil) 10 mg/L (STP)		
zinc borate	Dermal 1 585 mg/kg bw/day (Systemic, Chronic) Inhalation 22.4 mg/m <sup>3</sup> (Systemic, Chronic) Dermal 1 205 mg/kg bw/day (Systemic, Chronic) * Inhalation 8.3 mg/m <sup>3</sup> (Systemic, Chronic) * Oral 2.4 mg/kg bw/day (Systemic, Chronic) *	2.9 mg/L (Water (Fresh)) 2.9 mg/L (Water - Intermittent release) 13.7 mg/L (Water (Marine)) 117.8 mg/kg sediment dw (Sediment (Fresh Water)) 56.5 mg/kg sediment dw (Sediment (Marine)) 5.7 mg/kg soil dw (Soil) 10 mg/L (STP)		
carbon black	Inhalation 1 mg/m <sup>3</sup> (Systemic, Chronic) Inhalation 0.5 mg/m <sup>3</sup> (Local, Chronic) Inhalation 0.06 mg/m <sup>3</sup> (Systemic, Chronic) *	1 mg/L (Water (Fresh)) 0.1 mg/L (Water - Intermittent release) 10 mg/L (Water (Marine))		

\* Values for General Population

### Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	aluminium oxide	Aluminium oxides: respirable dust	4 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	aluminium oxide	Aluminium oxides: inhalable dust	10 mg/m3	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m3	7 mg/m3	Not Available	Not Available

Emergency Limits
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Emergency Limits				
Ingredient	TEEL-1 TEEL-2			TEEL-3
bisphenol A/ diglycidyl ether resin, liquid	90 mg/m3 990 mg/m3			5,900 mg/m3
alumina hydrate	8.7 mg/m3	73 mg/m3		440 mg/m3
aluminium oxide	15 mg/m3	170 mg/m3		990 mg/m3
1-decene homopolymer, hydrogenated	30 mg/m3	330 mg/m3		2,000 mg/m3
carbon black	9 mg/m3	99 mg/m3		590 mg/m3
Ingredient	Original IDLH		Revised IDLH	
bisphenol A/ diglycidyl ether resin, liquid	Not Available		Not Available	
alumina hydrate	Not Available		Not Available	
ammonium polyphosphate	Not Available		Not Available	
aluminium oxide	Not Available		Not Available	
dipropylene glycol diglycidyl ether	Not Available		Not Available	
(C12-14)alkylglycidyl ether	Not Available		Not Available	
zinc borate	Not Available		Not Available	
1-decene homopolymer, hydrogenated	Not Available		Not Available	

### 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

Ingredient	Original IDLH	Revised IDLH		
carbon black	1,750 mg/m3	Not Available		
naphtha petroleum, heavy alkylate	Not Available	Not Available		
Occupational Exposure Bandin	g			

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit		
bisphenol A/ diglycidyl ether resin, liquid	E	≤ 0.1 ppm		
dipropylene glycol diglycidyl ether	E	≤ 0.1 ppm		
(C12-14)alkylglycidyl ether	E	≤ 0.1 ppm		
zinc borate	E	≤ 0.01 mg/m³		
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.			

MATERIAL DATA

For aluminium oxide and pyrophoric grades of aluminium:

Twenty seven year experience with aluminium oxide dust (particle size 96% 1,2 um) without adverse effects either systemically or on the lung, and at a calculated concentration equivalent to 2 mg/m3 over an 8-hour shift has lead to the current recommendation of the TLV-TWA.

The limit should also apply to aluminium pyro powders whose toxicity is reportedly greater than aluminium dusts and should be protective against lung changes.

For aluminium oxide:

The experimental and clinical data indicate that aluminium oxide acts as an 'inert' material when inhaled and seems to have little effect on the lungs nor does it produce significant organic disease or toxic effects when exposures are kept under reasonable control.

[Documentation of the Threshold Limit Values], ACGIH, Sixth Edition

For epichlorohydrin

Odour Threshold Value: 0.08 ppm

NOTE: Detector tubes for epichlorohydrin, measuring in excess of 5 ppm, are commercially available.

Exposure at or below the recommended TLV-TWA is thought to minimise the potential for adverse respiratory, liver, kidney effects. Epichlorohydrin has been implicated as a human skin sensitiser, hence individuals who are hypersusceptible or otherwise unusually responsive to certain chemicals may NOT be adequately protected from adverse health effects. Odour Safety Factor (OSF)

OSF=0.54 (EPICHLOROHYDRIN)

NOTE P: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.01% w/w benzene (EINECS No 200-753-7). Note E shall also apply when the substance is classified as a carcinogen. This note applies only to certain complex oil-derived substances in Annex VI. European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

#### 8.2. Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.				
	Type of Contaminant:		Air Speed:		
	solvent, vapours, degreasing etc., evaporating from tank	0.25-0.5 m/s (50-100 f/min)			
	aerosols, fumes from pouring operations, intermittent con drift, plating acid fumes, pickling (released at low velocity	0.5-1 m/s (100-200 f/min.)			
8.2.1. Appropriate engineering controls	direct spray, spray painting in shallow booths, drum filling generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min)			
	grinding, abrasive blasting, tumbling, high speed wheel g very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)			
	Within each range the appropriate value depends on:				
	Lower end of the range	Upper end of the range			
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents			
	2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity			
	3: Intermittent, low production.	3: High production, heavy use			
	4: Large hood or large air mass in motion	4: Small hood - local control only			
	Simple theory shows that air velocity falls rapidly with dista with the square of distance from the extraction point (in sin accordingly, after reference to distance from the contamina	nple cases). Therefore the air speed at the extraction poin	t should be adjusted,		

Eve and face protection         the wanning of therees or restrictions on use, should be created in roads workplace or task. This should be available in the nervo and a sublable expanse should be transfer in the nervo and in sublable expanse should be transfer in the nervo and in sublable expanse should be transfer in the nervo and in sublable expanse should be transfer in the nervo and in sublable expanse should be transfer in the nervo and in the nervo and in sublable expanse should be transfer in the nervo and in the nervo and in sublable expanse should be transfer in the nervo and in sublable expanse should be transfer in the nervo and interve to the nervo and interve them nervo and interve to the nervo		of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
<ul> <li>Professional opgade.</li> <li>Control of cognition of the protocol bases may aboot and concentrate initiants. A written policy document, descripting the saming of memory of the protocol. Suppl registers in the same and the</li></ul>	8.2.2. Personal protection	
Hands/Fet protection         NOTE:                • The material may produce skin sensitization in predisposed individuals. Care must be taken, when removing gloves and other protective exploration of autobio science of the material, but also on binformants of autobio science of autobio gloves on and has beneficien to the calculated in schema and has therefore to be checked prior to the application. The exact break through their or takatines are base base binding their or takatines are base base binding their or takatines are base base base. The prior to the application of avoid a butchines, the resistance of the glove material can not be calculated in schema and has therefore to be checked prior to the application. The exact break through their or takatines that be bob base through by application of a non-portfurmed motionare is recommended. The protective gloves and has to be obtained from the manufacturer to the protective gloves and has to be obtained from the manufacturer of the protective gloves and has to be obtained or the diverse material is any element of affective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be taken with a protection date. So the obtained of the prevent prevent and their schematic base of 3 and the protection date. So the obtained the glove thickees and the prevent and this should be taken into account when considering gloves for long-term with application. Gloves are nated as: Contain makes glove with a protectice class of 3 and higher (breakmough the gloves down and protectic by movement and this should be taken into account when considering gloves for long-term taken and gloves that the taken and the prove down and protectic as a of 3 and the prove down and protectic as a of 3 and the gloves material. Therefore, gloves that the 0 minutese according the schematic and protection of the schematic and protection. Gloves are tand as: Constant marks gloves and andind (long as and t	Eye and face protection	<ul> <li>Chemical goggles.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or</li> </ul>
<ul> <li>Handeffet protection</li> <li>Containing any pockace sing sensitiation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to world all possible sing contract.</li> <li>Containing and possible sing contract.</li> <li>Personal physics is a lay element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be weeked and dirth chroughy. Application of a non-perfumed motivations is consommed.</li> <li>Catability and Landbilly of glove by pass dependent on usage. Important latters in the selection of gloves instance has be determed weeked and dirth chroughy. Application of a non-perfumed motivations is consommed.</li> <li>Catability and Landbilly of glove by pass dependent on usage. Important latters in the selection of gloves instance in the selection of gloves instance in the selection of gloves instance.</li> <li>Integration of contact.</li> <li>Integration of contact.</li> <li>Integration of contact.</li> <li>Integration of the protective personal standard (e.g. Europe EN 374, US F738, ASNZS 2101.1 or national equivalent).</li> <li>When only brief contact is sequencial, a glove with a protection class of o higher (threakthrough ime greater than 20 minutes according to 1874, ASNZS 211.1 or national equivalent).</li> <li>When only brief contact is sequencial, gloves are rated as:</li> <li>Excellent whon therewithrough ime &gt; 20 minutes according to 1874, CANSZ 211.1 or national equivalent).</li> <li>Contaminated gloves should be ingloved.</li> <li>Reference on physice types are less affected by movement and this should be taken into account when considering gloves for long-term to the contactese approximation of the set approximate.</li> <li>Ecolemi</li></ul>	Skin protection	See Hand protection below
chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times	Hands/feet protection	<ul> <li>Pre-material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>Contaminated learter tiems, such as shoes, bells and watch-bands should be removed and destroyed.</li> <li>The selection of suitable gloves deso not only depend on the material, to all so on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be calculated in advance and has therefore to be calculated in advance and has therefore to be calculated in advance and has the effective ladvas and the bit observed when making a find choice.</li> <li>Parsonal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and drift obroughl, Appletision of a non-perfured motisturine is recommended.</li> <li>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:         <ul> <li>requertions, AANX22 51(1): 10 or national equivalent).</li> <li>When prolonged of frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, ASNZ2 51(1): 10 or national equivalent) is accommended.</li> <li>Statistical gloves should be replaced.</li> <li>Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term usa.</li> <li>Contaminated gloves should be replaced.</li> <li>Soude learning advanced in the exection class of 3 or higher (breakthrough time &lt; 20 min E. Soude into the substance may may polication, gloves are rated as:</li> <li>Excellent when breakthrough time &gt; 20 min E. Soude the su</li></ul></li></ul>
Body protection See Other protection below	Body protection	should be reviewed prior to use. Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times

	<ul> <li>Overalls.</li> </ul>
	P.V.C apron.
Other protection	<ul> <li>Barrier cream.</li> </ul>
	<ul> <li>Skin cleansing cream.</li> </ul>
	Eye wash unit.

#### **Respiratory protection**

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

+ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.

The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

#### 8.2.3. Environmental exposure controls

See section 12

#### **SECTION 9** Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Appearance	Black		
Physical state	Liquid	Relative density (Water = 1)	1.63
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	2800
Initial boiling point and boiling range (°C)	>218	Molecular weight (g/mol)	Not Available
Flash point (°C)	>150	Taste	Not Available
Evaporation rate	Not Available BuAC = 1	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

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# 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

# **SECTION 11 Toxicological information**

### 11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. In animal testing, exposure to aerosols of some reactive diluents (notably o-cresol glycidyl ether, CAS RN: 2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus, and respiratory tract. Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in 'metal fume fever'. Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Tolerance to the fumes develops rapidly, but is quickly lost. All symptoms usually subside within 24-36 hours following removal from exposure.
Ingestion	Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury. Male rats exposed to a single oral dose of bisphenol A diglycidyl ether (BADGE) at 750, 1000, and 2000 mg/kg/day showed a significantly increase in the number of immature and maturing sperm on the testis. There were no significant differences with respect to sperm head count, sperm motility, and sperm abnormality in the BADGE treatment groups Inorganic polyphosphates are used extensively in domestic and industrial products. Rats fed 10% sodium trimetaphosphate for a month exhibited transient tubular necrosis; those given 10% sodium metaphosphate exhibited growth retardation; 10% sodium hexametaphosphate produced pale and swollen kidneys. Salts of this type appear to be hydrolysed in the bowel to produce phosphoric acid and systemic acidosis may result following absorption. Higher molecular weight species, absorbed from the alimentary canal, may produce hypophoric acid and systemic tetany due to binding of ionised calcium by the absorbed phosphate. This is reported in at least one case following ingestion of sodium tripolyphosphate. Acute toxic responses to aluminium are confined to the more soluble forms. The material has <b>NOT</b> been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evidet. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Contact with aluminas (aluminium oxides) may produce a form of irritant dermatitis accompanied by pruritus. Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles. Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterised by erythema and oedema, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation in rabbits when applied daily for 4 hours over 20 days. Following the initial contact there may give way to a papular, vesicular rash with scaling. In animals uncured resin produces moderate ante-mortem depression, loss of body weight and diarrhoea. Local irritation, inflammation and death resulting from respiratory system depression are recorded. Higher molecular weight resins generally produce lower toxicity. Skin contact with reactive diluents may cause
Eye	When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation. Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe corneal injury.
Chronic	On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.

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Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.

Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive.

Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers Wherever it is reasonably practicable, exposure to substances that can cuase occupational asthma should be prevented. Where this is not

possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive.

Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance.

All glycidyl ethers show genotoxic potential due their alkylating properties. Those glycidyl ethers that have been investigated in long term studies exhibit more or less marked carcinogenic potential. Alkylating agents may damage the stem cell which acts as the precursor to components of the blood. Loss of the stem cell may result in pancytopenia (a reduction in the number of red and white blood cells and platelets) with a latency period corresponding to the lifetime of the individual blood cells. Granulocytopenia (a reduction in granular leukocytes) develops within days and thrombocytopenia (a disorder involving platelets), within 1-2 weeks, whilst loss of erythrocytes (red blood cells) need months to become clinically manifest. Aplastic anaemia develops due to complete destruction of the stem cells.

Reported adverse effects in laboratory animals include sensitization, and skin and eye irritation, as well as mutagenic and tumorigenic activity. Testicular abnormalities (including testicular atrophy with decreased spermatogenic activity) following exposure to glycidyl ethers have been reported. Haemopoietic abnormalities following exposure to glycidyl ethers, including alteration of the leukocyte count, atrophy of lymphoid tissue, and bone marrow cytotoxicity have also been reported. These abnormalities were usually observed along with pneumonia and/or toxemia, and therefore may be secondary effects. However, especially in light of the generalized reduction in leukocytes and the atrophy of lymphoid tissues, the observed haemopoietic abnormalities may have been predisposing factors to pneumonia. While none of the individual research reports are conclusive with respect to the ability of glycidyl ethers to produce permanent changes to the testes or haemopoietic system in laboratory animals, the pattern of displayed effects is reason for concern

Glycidyl ethers have been shown to cause allergic contact dermatitis in humans. Glycidyl ethers generally cause skin sensitization in experimental animals. Necrosis of the mucous membranes of the nasal cavities was induced in mice exposed to allyl glycidyl ether.

A study of workers with mixed exposures was inconclusive with regard to the effects of specific glycidyl ethers. Phenyl glycidyl ether, but not n-butyl glycidyl ether, induced morphological transformation in mammalian cells in vitro. n-Butyl glycidyl ether induced micronuclei in mice in vivo following intraperitoneal but not oral administration. Phenyl glycidyl ether did not induce micronuclei or chromosomal aberrations in vivo or chromosomal aberrations in animal cells in vitro. Alkyl C12 or C14 glycidyl ether did not induce DNA damage in cultured human cells or mutation in cultured animal cells. Allyl glycidyl ether induced mutation in Drosophila. The glycidyl ethers were generally mutagenic to bacteria. Chronic exposure to aluminas (aluminium oxides) of particle size 1.2 microns did not produce significant systemic or respiratory system effects in workers. Epidemiologic surveys have indicated an excess of nonmalignant respiratory disease in workers exposed to aluminum oxide during abrasives production.

Very fine Al2O3 powder was not fibrogenic in rats, guinea pigs, or hamsters when inhaled for 6 to 12 months and sacrificed at periods up to 12 months following the last exposure.

When hydrated aluminas were injected intratracheally, they produced dense and numerous nodules of advanced fibrosis in rats, a reticulin network with occasional collagen fibres in mice and guinea pigs, and only a slight reticulin network in rabbits. Shaver's disease, a rapidly progressive and often fatal interstitial fibrosis of the lungs, is associated with a process involving the fusion of bauxite (aluminium oxide) with iron, coke and silica at 2000 deg. C.

The weight of evidence suggests that catalytically active alumina and the large surface area aluminas can induce lung fibrosis(aluminosis) in experimental animals, but only when given by the intra-tracheal route. The pertinence of such experiments in relation to workplace exposure is doubtful especially since it has been demonstrated that the most reactive of the aluminas (i.e. the chi and gamma forms), when given by inhalation, are non-fibrogenic in experimental animals. However rats exposed by inhalation to refractory aluminium fibre showed mild fibrosis and possibly carcinogenic effects indicating that fibrous aluminas might exhibit different toxicology to non-fibrous forms. Aluminium oxide fibres administered by the intrapleural route produce clear evidence of carcinogenicity.

Saffil fibre an artificially produced form alumina fibre used as refractories, consists of over 95% alumina, 3-4 % silica. Animal tests for fibrogenic, carcinogenic potential and oral toxicity have included in-vitro, intraperitoneal injection, intrapleural injection, inhalation, and feeding. The fibre has generally been inactive in animal studies. Also studies of Saffil dust clouds show very low respirable fraction.

There is general agreement that particle size determines that the degree of pathogenicity (the ability of a micro-organism to produce infectious disease) of elementary aluminium, or its oxides or hydroxides when they occur as dusts, fumes or vapours. Only those particles small enough to enter the alveolii (sub 5 um) are able to produce pathogenic effects in the lungs.

Occupational exposure to aluminium compounds may produce asthma, chronic obstructive lung disease and pulmonary fibrosis. Long-term overexposure may produce dyspnoea, cough, pneumothorax, variable sputum production and nodular interstitial fibrosis; death has been reported. Chronic interstitial pneumonia with severe cavitations in the right upper lung and small cavities in the remaining lung tissue, have been observed in gross pathology. Shaver's Disease may result from occupational exposure to fumes or dusts; this may produce respiratory distress and fibrosis with large blebs. Animal studies produce no indication that aluminium or its compounds are carcinogenic.

Because aluminium competes with calcium for absorption, increased amounts of dietary aluminium may contribute to the reduced skeletal mineralisation (osteopenia) observed in preterm infants and infants with growth retardation. In very high doses, aluminium can cause neurotoxicity, and is associated with altered function of the blood-brain barrier. A small percentage of people are allergic to aluminium and experience contact dermatitis, digestive disorders, vomiting or other symptoms upon contact or ingestion of products containing aluminium, such as deodorants or antacids. In those without allergies, aluminium cookware has not been shown to lead to aluminium toxicity in general, excessive consumption of antacids containing aluminium compounds and excessive use of aluminium-containing antiperspirants provide more significant exposure levels. Studies have shown that consumption of aluminium in nervous and osseus tissue. Furthermore, aluminium increases the accumulation of aluminium in nervous and osseus tissue. Furthermore, aluminium increases oestrogen-related gene expression in human breast cancer cells cultured in the laboratory These salts' estrogen-like effects have led to their classification as a metalloestrogen. Some researchers have expressed concerns that the aluminium in antiperspirants may increase the risk of breast cancer.

After absorption, aluminium distributes to all tissues in animals and humans and accumulates in some, in particular bone. The main carrier of the aluminium ion in plasma is the iron binding protein, transferrin. Aluminium can enter the brain and reach the placenta and foetus. Aluminium may persist for a very long time in various organs and tissues before it is excreted in the urine. Although retention times for aluminium appear to be longer in humans than in rodents, there is little information allowing extrapolation from rodents to the humans.

At high levels of exposure, some aluminium compounds may produce DNA damage in vitro and in vivo via indirect mechanisms. The database on carcinogenicity of aluminium compounds is limited. No indication of any carcinogenic potential was obtained in mice given aluminium potassium sulphate at high levels in the diet.

Aluminium has shown neurotoxicity in patients undergoing dialysis and thereby chronically exposed parenterally to high concentrations of aluminium. It has been suggested that aluminium is implicated in the aetiology of Alzheimer's disease and associated with other neurodegenerative diseases in humans. However, these hypotheses remain controversial. Several compounds containing aluminium have the potential to produce neurotoxicity (mice, rats) and to affect the male reproductive system (dogs). In addition, after maternal exposure they have shown embryotoxicity (mice) and have affected the developing nervous system in the offspring (mice, rats). The available studies have a number of limitations and do not allow any dose-response relationships to be established. The combined evidence from several studies in mice, rats and dogs that used dietary administration of aluminium compounds produce lowest-observed-adverse-effect levels (LOAELs) for effects on

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neurotoxicity, testes, embryotoxicity, and the developing nervous system of 52, 75, 100, and 50 mg aluminium/kg bw/day, respectively. Similarly, the lowest no-observed-adverse-effect levels (NOAELs) for effects on these endpoints were reported at 30, 27, 100, and for effects on the developing nervous system, between 10 and 42 mg aluminium/kg bw per day, respectively.

Controversy exists over whether aluminium is the cause of degenerative brain disease (Alzheimer's disease or AD). Several epidemiological studies show a possible correlation between the incidence of AD and high levels of aluminium in drinking water. A study in Toronto, for example, found a 2.6 times increased risk in people residing for at least 10 years in communities where drinking water contained more than 0.15 mg/l aluminium compared with communities where the aluminium level was lower than 0.1 mg/l. A neurochemical model has been suggested linking aluminium exposure to brain disease. Aluminium concentrates in brain regions, notably the hippocampus, cerebral cortex and amygdala where it preferentially binds to large pyramid-shaped cells - it does not bind to a substantial degree to the smaller interneurons. Aluminium displaces magnesium in key metabolic reactions in brain cells and also interferes with calcium metabolism and inhibits phosphoinositide metabolism. Phosphoinositide normally controls calcium ion levels at critical concentrations.

Under the microscope the brain of AD sufferers show thickened fibrils (neurofibrillary tangles - NFT) and plaques consisting of amyloid protein deposited in the matrix between brain cells. Tangles result from alteration of 'tau' a brain cytoskeletal protein. AD tau is distinguished from normal tau because it is hyperphosphorylated. Aluminium hyperphosphorylates tau in vitro. When AD tau is injected into rat brain NFT-like aggregates form but soon degrade. Aluminium stabilises these aggregates rendering them resistant to protease degradation. Plaque formation is also enhanced by aluminium which induces the accumulation of amyloid precursor protein in the thread-like extensions of nerve cells (axons and dendrites). In addition aluminium has been shown to depress the activity of most neuro-transmitters similarly depressed in AD (acetylcholine, norepinephrine, glutamate and GABA).

Aluminium enters the brain in measurable quantities, even when trace levels are contained in a glass of tap water. Other sources of bioavailable aluminium include baking powder, antacids and aluminium products used for general food preparation and storage (over 12 months, aluminium levels in soft drink packed in aluminium cans rose from 0.05 to 0.9 mg/l). [Walton, J and Bryson-Taylor, D. - Chemistry in Australia, August 1995] Bisphenol A diglycidyl ethers (BADGEs) produce sensitisation dermatitis characterised by a papular, vesicular eczema with considerable itching of the back of the hand, the forearm and face and neck. This lesion may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. This dermatitis may persist for longer periods following each exposure but is unlikely to become more intense. Lesions may develop a brownish colour and scaling occurs frequently. Lower molecular weight species produce sensitisation more readily. In mice technical grades of bisphenol A diglycidyl ether produced epidermal tumours and a small increase in the incidence kidney tumours in males and of lymphoreticular/ haematopoietic tumours in females. Subcutaneous injection produced a small number of fibrosarcomas in rats. BADGE is listed as an IARC Group 3 carcinogen, meaning it is 'not classifiable as to its carcinogenicity to humans'. Concern has been raised over this possible carcinogenicity because BADGE is used in epoxy resins in the lining of some tin cans for foodstuffs, and unreacted BADGE may end up in the contents of those cans.

In chronic animal studies inorganic polyphosphates produced growth inhibition, increased kidney weights (with calcium deposition and desquamation), bone decalcification, parathyroid hypertrophy and hyperplasia, inorganic phosphaturia, hepatic focal necrosis and alterations to the size of muscle fibres.

Inorganic phosphates are not genotoxic in bacterial systems nor are they carcinogenic in rats. No reproductive or developmental toxicity was seen in studies using rats exposed to sodium hexametaphosphate or sodium trimetaphosphate.

For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions Exposure to some reactive diluents (notably neopentylglycol diglycidyl ether, CAS RN:17557-23-2) has caused cancer in some animal testing. Bisphenol A exhibits hormone-like properties that raise concern about its suitability in consumer products and food containers. Bisphenol A is thought to be an endocrine disruptor which can mimic oestrogen and may lead to negative health effects. More specifically, bisphenol A closely mimics the structure and function of the hormone oestradiol with the ability to bind to and activate the same oestrogen receptor as the natural hormone. The presence of the p-hydroxy group on the benzene rings is though to be responsible for the oestradiol mimicry.

. Early developmental stages appear to be the period of greatest sensitivity to its effects and some studies have linked prenatal exposure to later physical and neurological difficulties. Regulatory bodies have determined safety levels for humans, but those safety levels are being questioned or are under review.

A 2009 study on Chinese workers in bisphenol A factories found that workers were four times more likely to report erectile dysfunction, reduced sexual desire and overall dissatisfaction with their sex life than workers with no heightened bisphenol A exposure. Bisphenol A workers were also seven times more likely to have ejaculation difficulties. They were also more likely to report reduced sexual function within one year of beginning employment at the factory, and the higher the exposure, the more likely they were to have sexual difficulties.

Bisphenol A in weak concentrations is sufficient to produce a negative reaction on the human testicle. The researchers found that a concentration equal to 2 ug/ litre of bisphenol A in the culture medium, a concentration equal to the average concentration generally found in the blood, urine and amniotic fluid of the population, was sufficient to produce the effects. The researchers believe that exposure of pregnant women to bisphenol A may be one of the causes of congenital masculinisation defects of the hypospadia and cryptorchidism types the frequency of which has

doubled overall since the 70's. They also suggested that 'it is also possible that bisphenol A contributes to a reduction in the production of sperm and the increase in the incidence of testicular cancer in adults that have been observed in recent decades'

One review has concluded that obesity may be increased as a function of bisphenol A exposure, which '...merits concern among scientists and public health officials'

One study demonstrated that adverse neurological effects occur in non-human primates regularly exposed to bisphenol A at levels equal to the United States Environmental Protection Agency's (EPA) maximum safe dose of 50 ug/kg/day This research found a connection between bisphenol A and interference with brain cell connections vital to memory, learning, and mood.

A further review concluded that bisphenol-A has been shown to bind to thyroid hormone receptor and perhaps have selective effects on its functions. Carcinogenicity studies have shown increases in leukaemia and testicular interstitial cell tumours in male rats. However, 'these studies have not been considered as convincing evidence of a potential cancer risk because of the doubtful statistical significance of the small differences in incidences from controls'. Another in vitro study has concluded that bisphenol A is able to induce neoplastic transformation in

human breast epithelial cells.[whilst a further study concluded that maternal oral exposure to low concentrations of bisphenol A, during lactation, increases mammary carcinogenesis in a rodent model. In vitro studies have suggested that bisphenol A can promote the growth of neuroblastoma cells and potently promotes invasion and metastasis of neuroblastoma cells. Newborn rats exposed to a low-dose of bisphenol A (10 ug/kg) showed increased prostate cancer susceptibility when adults. At least one study has suggested that bisphenol A suppresses DNA methylation which is involved in epigenetic changes.

Bisphenol A is the isopropyl adduct of 4,4'-dihydroxydiphenyl oxide (DHDPO). A series of DHDPO analogues have been investigated as potential oestrogen receptor/anti-tumour drug carriers in the development of a class of therapeutic drugs called 'cytostatic hormones'. Oestrogenic activity is induced with 1 to 100 mg/kg body weight in animal models. Bisphenol A sealants are frequently used in dentistry for treatment of dental pits and fissures. Samples of saliva collected from dental patients during a 1-hour period following application contain the monomer. A bisphenol-A sealant has been shown to be oestrogenic in vitro; such sealants may represent an additional source of xenoestrogens in humans and may be the cause of additional concerns in children.

Concerns have been raised about the possible developmental effects on the foetus/embryo or neonate resulting from the leaching of bisphenol A from epoxy linings in metal cans which come in contact with food-stuffs.

Many drugs, including naproxen, salicylic acid, carbamazepine and mefenamic acid can, in vitro, significantly inhibit bisphenol A glucuronidation (detoxification).

BPA belongs to the list of compounds having this property as the rodent models have shown that BPA exposure is linked with increased body weigh (obesogens)t. Several mechanisms can help explain the effect of BPA on body weight increase. A possible mechanism leading to triglyceride accumulation is the decreased production of the hormone adiponectin from all human adipose tissue tested when exposed to very low levels (below nanomolar range) of BPA in cell or explant culture settings. The expression of leptin as well as several enzymes and transcription factors is also affected by BPA exposure in vivo as well as in vitro. Together, the altered expression and activity of these important mediators of fat metabolism could explain the increase in weight following BPA exposure in rodent models. These results also suggest that, together with other obesogens, low, environmentally relevant levels of BPA may contribute to the human obesity phenomenon.

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# 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

34FX-A Black Flexible Epoxy, Thermally Conductive–Flame	ΤΟΧΙΟΙΤΥ		IRRITA	ΓΙΟΝ		
Retardant, Encapsulating and	Not Available		Not Ava			
Potting Compound (Part A)	Potting Compound (Part A)					
	ΤΟΧΙΟΙΤΥ			IRRITATION		
bisphenol A/ diglycidyl ether	dermal (rat) LD50: >1200 mg/kg <sup>[2]</sup>			Eye (rabbit): 100mg ·	Mild	
resin, liquid	Oral(Mouse) LD50; >500 mg/kg <sup>[2]</sup>			Lye (rabbit). Toomg		
	Oral(Mouse) LD50; >500 mg/kgi2j					
	ΤΟΧΙCΙΤΥ	IRRITAT				
alumina hydrate	Inhalation(Rat) LC50; >2.3 mg/l4h <sup>[1]</sup>			ffect observed (not irrit	ating)[1]	
alumna nyurate	Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>					
		Skin: no adverse effect observed (not irritating) <sup>[1]</sup>				
	ΤΟΧΙΟΙΤΥ				IRRITATION	
	Dermal (rabbit) LD50: >3160 mg/kg <sup>[2]</sup>				Not Available	
ammonium polyphosphate	Inhalation(Rat) LC50; >4.85 mg/l4h <sup>[1]</sup>					
	Oral(Rat) LD50; >=300<=2000 mg/kg <sup>[1]</sup>					
	ΤΟΧΙΟΙΤΥ	IRRITAT	ION			
aluminium oxide	Inhalation(Rat) LC50; >2.3 mg/l4h <sup>[1]</sup>	Eye: no a	adverse e	ffect observed (not irrit	ating) <sup>[1]</sup>	
	Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>			effect observed (not irri		
	ΤΟΧΙΟΙΤΥ				IRRITATION	
dipropylene glycol diglycidyl ether	Dermal (rabbit) LD50: >2000 mg/kg <sup>[2]</sup>				Not Available	
ettier	Oral(Rat) LD50; >2000 mg/kg <sup>[2]</sup>					
	ΤΟΧΙΟΙΤΥ	IRRITATION				
	Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): mild [Ciba]				
		Eye: adverse effect observed (irritating) <sup>[1]</sup>				
		Skin (guinea pig): sensitiser				
(C12-14)alkylglycidyl ether		Skin (human): Irritant				
		Skin (human): non- sensitiser				
		Skin (rabbit): moderate Skin : Moderate				
				ect observed (irritating)	,[1]	
		Skill. ac		eet observed (initating,		
	ΤΟΧΙCΙΤΥ	IRRITA	TION			
	Dermal (rabbit) LD50: >2000 mg/kg <sup>[1]</sup>		bbit): mild	1*		
zinc borate	Inhalation(Rat) LC50; 4.95 mg/l4h <sup>[1]</sup>	Eve: ad	Eye: adverse effect observed (irritat		ng)[1]	
	Oral(Rat) LD50; >5000 mg/kg <sup>[1]</sup>		Skin: no adverse effect observed (n			
			Skin: non-irritant *			
	ΤΟΧΙCΙΤΥ		IRRIT	ATION		
1-decene homopolymer,	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>		Eye*(	rabbit):0-4/110.0-nonir	nirritant	
hydrogenated	Inhalation(Rat) LC50; 0.9 mg/l4h <sup>[1]</sup>	Skin**(rabbit)-0.5/8.0-no		*(rabbit)-0.5/8.0-nonirri	irritant	
	Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>					
	ΤΟΧΙΟΙΤΥ					
carbon black	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>				rritating) <sup>[1]</sup>	
	Oral(Rat) LD50; >8000 mg/kg <sup>[1]</sup>	Skin: no ao	dverse eff	ect observed (not irrita	ting) <sup>[1]</sup>	
naphtha petroleum, heavy		[0]				
alkylate	Dermal (rabbit) LD50: >2000 mg/kg <sup>[2]</sup>				Not Available	
	Innalation(Kat) LC50; >5.04 mg/l4hl <sup>2</sup> l	nalation(Rat) LC50; >5.04 mg/l4h <sup>[2]</sup>				

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### 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

	$O(r)/(Part) + D(r) = 7000 ma/(r)^{2}$	
	Oral(Rat) LD50; >7000 mg/kg <sup>[2]</sup>	
Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unle specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)	For aluminum compounds: Aluminum, present in food and driving water is poorly absorbed through the gastrointestinal tract. The biowaitability of aluminum is dependent on the lum in which is a logistical and the presence of design constituents, with which the mesil calion can complex. Lighting in tool can have the query with statespools axis and the composition of the presence of design constituents, with which the mesil calion can complex. Lighting in the data is the the query with statespools axis and the constituent of the presence of design complex to the presence of the term of the data is the state of the presence of the term of term of the term of the term of term of the term of term of terms of term of terms of tet	

neurodegenerative diseases. Aluminium is a neurotoxicant in experimental animals. However, most of the animal studies performed have

Continued...

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# 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

	several limitations and therefore cannot be used for quantitative risk assessment.
	Contact sensitivity: It has been suggested that the body burden of aluminium may be linked to different iseases. Macrophagic myofasciitis and chronic fatigue syndrome can be caused by aluminium-containing adjuvants in vaccines. Macrophagic myofasciitis (MMF) has been described as a disease in adults presenting with ascending myalgia and severe fatigue following exposure to aluminium hydroxide-containing vaccines. The corresponding histological findings include aluminium-containing macrophages infiltrating muscle tissue at the injection site. The hypothesis is that the long-lasting granuloma triggers the development of the systemic syndrome. Aluminium acts not only as an adjuvant situmulating the immune system either to fend off infections or to tolerate antigens, it also acts as a sensitisers causing contact allergy and allergic contact dermatitis. In general, metal allergies are very common and aluminium is considered to be a weak allergen. A metal must be ionised to be able to act as a contact allergen, then it has to undergo haptenisation to be immunogenic and to initiate an immune response. Choce inside the skin, the metal ions must bind to proteins to become immunologically reactive. The most important routes of exposure and sensitisation to aluminium and persistent itching nodules in children treated with allergen-specific immunotherapy (ASIT) Nodules were overrepresented in patients with contact allergy to aluminium. Other routes of sensitisation reported in the literature are the prolonged use of aluminium-containing antiperspirants, topical medication, and tatotoring of the skin with aluminium-containing pigments. Nost of the patients experienced eczematous reactions whereas tattooing caused granulomas. Even though aluminium-containing pigments. Nost of the patients experienced eczematous reactions whereas tattooing caused granulomas. Even though aluminium-containing pigments. Nost of the patients experienced eczematous reactions whereas tattooing cottent patient codules at present and
	an endocrine disruptor by binding strongly to ERRgamma BPA as well as its nitrated and chlorinated metabolites seems to binds strongly to ERR-gamma (dissociation constant = 5.5 nM), but not to the estrogen receptor (ER). BPA binding to ERR-gamma preserves its basal constitutive activity.Different expression of ERR-gamma in different parts of the body may account for variations in bisphenol A effects. For instance, ERR-gamma has been found in high concentration in the placenta, explaining reports of high bisphenol A accumulation there
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	Foetoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
DIPROPYLENE GLYCOL DIGLYCIDYL ETHER	MUTAGENICITY: In vitro genetic toxicity studies were positive. * Dow Chemical SDS Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern is raised, generally, on the basis of appropriate studies with similar materials using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. <b>NOTE:</b> Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.
1-DECENE HOMOPOLYMER, HYDROGENATED	<ul> <li>(estimated) * Evidence of conjunctival changes ** No evidence of tissue damage [Inland Vacuum Industries] ^ US EPA HPV Challenge program October 2002</li> <li>(for poly-alpha-olefins (PAOs):</li> <li>PAOs are highly branched isoparafinic chemicals produced by oligomerisation of 1-octene, 1-decene, and/or 1-dodecene. The crude polyalphaolefin mixture is then distilled into appropriate product fractions to meet specific viscosity specifications and hydrogenated. Read across data exist for health effects endpoints from the following similar <i>hydrogenated</i> long chain branched alkanes derived from a C8, C10, and/or C12 alpha olefins:</li> <li>Decene homopolymer</li> <li>Decene/dodecene copolymer</li> <li>Dotene/docene trimer</li> <li>The data for these structural analogs demonstrated no evidence of health effects. In addition, there is evidence in the literature that alkanes with 30 or more carbon atoms are unlikely to be absorbed when administered orally. The physicochemical data suggest that it is unlikely that significant absorption will occur. If a substance of the size and structure of a bysicochemical data suggest that it is unlikely that significant absorption mill occur. If a busbance of the size and structure of a bysicochemical data suggest that it is unlikely that significant absorption mill postbyriton. Absorption by way of the lymphatic system. The former requires both good lipid solubility and good water solubility as the substance has to partition from an aqueous environment through a lipophilic membrane into another aqueous environment during absorption. Absorption by way of the lymphatics occurs by mechanisms analogous to those that absorb fatty acids and is limited by the size of the molecule. Lipophilicity generally enhances the ability of chemicals to cross biological membranes. Biotransformation by mixed function oxidases often increases the water solubility. a substance; however, existing data suggest that these substances will not undergo oxidation to more hydrophilic metabolites. Fin</li></ul>

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	<ul> <li>Actes. At the same time, the hydrophobic properties of PAOs suggest that, should they be absorbed, they would undergo limited distribution in the acueous systemic circulation and neach potential target organs in limited concentrations.</li> <li>Anddition to the general considerations discussed above, the low volatiliy of PAOs inclates that under normal conditions of use of transportation, exposure by the inhalation route is unikely. In particular, the high viscosity of these substances suggests that it would be difficut orgenerate a high concentration these thread the acute oral LOSO in these substances was anterials were administered at does of 5,000 mg/ds (concentration dese, indicating raturality ber order of toxic);</li> <li>Paos disconter oral toxici, There were no death when the test materials were administered at those of 5,000 mg/ds (concentration dese, indicating a relatively bow order of toxic);</li> <li>Paosen compolymer, as busbance when administered at those of 0,000 mg/ds (content dese, indicating a relatively bow order of toxic);</li> <li>Paosen compolymer, desenvel/doesene copolymer, and decene trimer) have been tested for acute inhalation toxich. Rots were exposed in a simulative of the tab. Statu of the substance was arguest that the 2000 mg/ds (imit does, indicating a relatively bow order of toxic);</li> <li>Paosen doesen doron avy substance when administered at those words in data high viscosity of the substance.</li> <li>Paos disconter doron data infras pheric concentrations of 2,5,0, and 5,06 mg/t, respectively, for torus runs. These levels were hards and animals fully recovered following depuration. The lack of morality at concentrations and orte moral toxics, the toxic words of toxics of the substance.</li> <li>Paos data toxics is the data infras the similatity in chenical structures and physicoscity tab and and and remar runs of advince toxic trip and a similation toxics.</li> <li>Paos data data infras fully recovered following depuration. These adva anger acritical analog schu</li></ul>
CARBON BLACK	Inhalation (rat) TCLo: 50 mg/m3/6h/90D-I Nil reported WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
NAPHTHA PETROLEUM, HEAVY ALKYLATE	For Low Boling Point Naphtas (LBPNs): Acute toxicity: LBPNs generally have low acute toxicity by the oral (median lethal dose [LD50] in rats > 2000 mg/kg-bw), inhalation (LD50 in rats > 5000 mg/m3) and dermal (LD50 in rabbits > 2000 mg/kg-bw) routes of exposure Most LBPNs are mild to moderate eye and skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritants in rabbits, were considered and the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritants in rabbits, by the positive control was also noted in these studies <b>Repeat dose toxicity:</b> The lowest-observed-adverse-effect concentration (LOAEC) and lowest-observed-adverse-effect level (LOAEL) values identified following short-term (2-89 days) and subchronic (greater than 90 days) exposure to the LBPN substances. These values were determined for a variety of endpoints after considering the toxicity data for all LBPNs in the group. Most of the studies were carried out by the inhalation route of exposure. Renal effects, including increased kidney weight, renal lesions (renal tubule dilation, necrosis) and hyaline droplet formation, observed in male rats exposed orally or by inhalation to most LBPNs, were considered species- and sex-specific. These effects ualues. Only a limited number of studies of short-term and subchronic duration were identified for site-restricted LBPNs. The lowest LOAEC identified in these studies, via the inhalation route, is 5475 mg/m3, based on a concentration-rela

A LOAEL of 714 mg/kg-bw was identified for dermal exposure based on local skin effects (inflammatory and degenerative skin changes) in mice following application of naphtha for 105 weeks. No systemic toxicity was reported.

#### Genotoxicity:

Although few genotoxicity studies were identified for the site-restricted LBPNs, the genotoxicity of several other LBPN substances has been evaluated using a variety of in vivo and in vitro assays. While in vivo genotoxicity assays were negative overall, the in vitro tests exhibited mixed results.

For in vivo genotoxicity tests, LBPNs exhibited negative results for chromosomal aberrations and micronuclei induction, but exhibited positive results in one sister chromatid exchange assay although this result was not considered definitive for clastogenic activity as no genetic material was unbalanced or lost. Mixtures that were tested, which included a number of light naphthas, displayed mixed results (i.e., both positive and negative for the same assay) for chromosomal aberrations and negative results for the dominant lethal mutation assay. Unleaded gasoline (containing 2% benzene) was tested for its ability to induce unscheduled deoxyribonucleic acid (DNA) synthesis (UDS) and replicative DNA synthesis (RDS) in rodent hepatocytes and kidney cells. UDS and RDS were induced in mouse hepatocytes via oral exposure and RDS was induced in rat kidney cells via oral and inhalation exposure. Unleaded gasoline (benzene content not stated) exhibited negative results for chromosomal aberrations and the dominant lethal mutation assay and mixed results for atypical cell foci in rodent renal and hepatic cells. For in vitro genotoxicity studies, LBPNs were negative for six out of seven Ames tests, and were also negative for UDS and for forward mutations LBPNs exhibited mixed or equivocal results for the mouse lymphoma and sister chromatid exchange assay, as well as for cell transformation and positive results for one bacterial DNA repair assay. Mixtures that were tested, which included a number of light naphthas, displayed negative results for the Ames and mouse lymphoma assays Gasoline exhibited negative results for the Ames test battery, the sister chromatid exchange assay and for one mutagenicity assay . Mixed results were observed for UDS and the mouse lymphoma assay.

While the majority of in vivo genotoxicity results for LBPN substances are negative, the potential for genotoxicity of LBPNs as a group cannot be discounted based on the mixed in vitro genotoxicity results.

#### Carcinogenicity:

Although a number of epidemiological studies have reported increases in the incidence of a variety of cancers, the majority of these studies are considered to contain incomplete or inadequate information. Limited data, however, are available for skin cancer and leukemia incidence, as well as mortality among petroleum refinery workers. It was concluded that there is limited evidence supporting the view that working in petroleum refinery more carcinogenic risk (Group 2A carcinogen). IARC (1989a) also classified gasoline as a Group 2B carcinogen; it considered the evidence for carcinogenicity in humans from gasoline to be inadequate and noted that published epidemiological studies had several limitations, including a lack of exposure data and the fact that it was not possible to separate the effects of combustion products from those of gasoline itself. Similar conclusions were drawn from other reviews of epidemiological studies for gasoline (US EPA 1987a, 1987b). Thus, the evidence gathered from these epidemiological studies is considered to be inadequate to conclude on the effect

#### s of human exposure to LBPN substances.

No inhalation studies assessing the carcinogenicity of the site-restricted LBPNs were identified. Only unleaded gasoline has been examined for its carcinogenic potential, in several inhalation studies. In one study, rats and mice were exposed to 0, 200, 870 or 6170 mg/m3 of a 2% benzene formulation of the test substance, via inhalation, for approximately 2 years. A statistically significant increase in hepatocellular adenomas and carcinomas, as well as a non-statistical increase in renal tumours, were observed at the highest dose in female mice. A dose-dependent increase in the incidence of primary renal neoplasms was also detected in male rats, but this was not considered to be relevant to humans, as discussed previously. Carcinogenicity was also assessed for unleaded gasoline, via inhalation, as part of initiation/promotion studies, unleaded gasoline did not appear to initiate tumour formation, but did show renal cell and hepatic tumour promotion ability, when rats and mice

were exposed, via inhalation, for durations ranging from 13 weeks to approximately 1 year using an initiation/promotion protocol However, further examination of data relevant to the composition of unleaded gasoline demonstrated that this is a highly-regulated substance; it is expected to contain a lower percentage of benzene and has a discrete component profile when compared to other substances in the LBPN group.

Both the European Commission and the International Agency for Research on Cancer (IARC) have classified LBPN substances as carcinogenic. All of these substances were classified by the European Commission (2008) as Category 2 (R45: may cause cancer) (benzene content = 0.1% by weight). IARC has classified gasoline, an LBPN, as a Group 2B carcinogen (possibly carcinogenic to humans) and "occupational exposures in petroleum refining" as Group 2A carcinogens (probably carcinogenic to humans).

Several studies were conducted on experimental animals to investigate the dermal carcinogenicity of LBPNs. The majority of these studies were conducted through exposure of mice to doses ranging from 694-1351 mg/kg-bw, for durations ranging from 1 year to the animals' lifetime or until a tumour persisted for 2 weeks. Given the route of exposure, the studies specifically examined the formation of skin tumours. Results for carcinogenicity via dermal exposure are mixed. Both malignant and benign skin tumours were induced with heavy catalytic cracked naphtha, light

straight-run naphtha and naphtha Significant increases in squamous cell carcinomas were also observed when mice were dermally treated with Stoddard solvent, but the latter was administered as a mixture (90% test substance), and the details of the study were not available. In contrast, insignificant increases in tumour formation or no tumours were observed when light alkylate naphtha, heavy catalytic reformed naphtha, sweetened naphtha, light catalytically cracked naphtha

or unleaded gasoline was dermally applied to mice. Negative results for skin tumours were also observed in male mice dermally exposed to sweetened naphtha using an initiation/promotion protocol.

#### Reproductive/ Developmental toxicity:

No reproductive or developmental toxicity was observed for the majority of LBPN substances evaluated. Most of these studies were carried out by inhalation exposure in rodents.

NOAEC values for reproductive toxicity following inhalation exposure ranged from 1701 mg/m3 (CAS RN 8052-41-3) to 27 687 mg/m3 (CAS RN 64741-63-5) for the LBPNs group evaluated, and from 7690 mg/m3 to 27 059 mg/m3 for the site-restricted light catalytic cracked and full-range catalytic reformed naphthas. However, a decreased number of pups per litter and higher frequency of post-implantation loss were observed following inhalation exposure of female rats to hydrotreated heavy naphtha (CAS RN 804742-48-9) at a concentration of 4679 mg/m3, 6 hours per day, from gestational days 7-20. For dermal exposures, NOAEL values of 714 mg/kg-bw (CAS RN 8030-30-6) and 1000 mg/kg-bw per day (CAS RN 68513-02-0) were noted . For oral exposures, no adverse effects on reproductive parameters were reported when rats were given site-restricted light catalytic cateked naphtha at 2000 mg/kg on gestational day 13.

For most LBPNs, no treatment-related developmental effects were observed by the different routes of exposure However, developmental toxicity was observed for a few naphthas. Decreased foetal body weight and an increased incidence of ossification variations were observed when rat dams were exposed to light aromatized solvent naphtha, by gavage, at 1250 mg/kg-bw per day. In addition, pregnant rats exposed by inhalation to hydrotreated heavy naphtha at 4679 mg/m3 delivered pups with higher birth weights. Cognitive and memory impairments were also observed in the offspring.

#### Low Boiling Point Naphthas [Site-Restricted]

Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent that iso- or cyclo-paraffins.

The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids. The dependence of hydrocarbon absorption on concomitant triglyceride digestion and absorption, is known as the 'hydrocarbon continuum hypothesis', and asserts that a series of solubilising phases in the intestinal lumen, created by dietary triglycerides and their digestion products, afford hydrocarbons a route to the lipid phase of the intestinal absorptive cell (enterocyte) membrane. While some hydrocarbons may traverse the mucosal epithelium unmetabolised and appear as solutes in lipoprotein particles in intestinal lymph, there is evidence that most hydrocarbons partially separate from nutrient lipids and undergo metabolic transformation in the enterocyte may play a major role in determining the proportion of an absorbed hydrocarbon that, by escaping initial biotransformation, becomes available for deposition in its unchanged form in peripheral tissues such as adipose tissue, or in the liver.

Altered mental state, drowsiness, peripheral motor neuropathy, irreversible brain damage (so-called Petrol Sniffer's Encephalopathy), delirium, seizures, and sudden death have been reported from repeated overexposure to some hydrocarbon solvents, naphthas, and gasoline This product may contain benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to

# 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

	<ul> <li>compounds which are neuropathic.</li> <li>This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss.</li> <li>This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents</li> <li><b>Carcinogenicity</b>: Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans.</li> <li><b>Mutagenicity</b>: There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give predominantly negative results. All in vivo studies in animals and recent studies in exposed humans (e.g. petrol service station attendants) have shown negative results in mutagenicity assays.</li> <li><b>Reproductive Toxicity</b>: Repeated exposure of pregnant rats to high concentrations of toluene (around or exceeding 1000 ppm) can cause developmental effects, such as lower birth weight and developmental neurotoxicity, on the foetus. However, in a two-generation reproductive study in rats exposed to gasoline vapour condensate, no adverse effects on the foetus were observed.</li> <li><b>Human Effects</b>: Prolonged/ repeated contact may cause defatting of the skin which can lead to dermatitis and may make the skin more susceptible to irritation and penetration by other materials.</li> <li>Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal</li></ul>
834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A) & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID & DIPROPYLENE GLYCOL DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and	In mice, dermal application of bisphenol A diglycidyl ether (BADGE) (1, 10, or 100 mg/kg) for 13 weeks produced mild to moderate chronic active dermatitis. At the high dose, spongiosis and epidermal micro abscess formation were observed. In rats, dermal application of BADGE (10, 100, or 1000 mg/kg) for 13 weeks resulted in a decrease in body weight at the high dose. The no-observable effect level (NOEL) for dermal exposure was 100 mg/kg for both sexes. In a separate study, application of BADGE (same doses) five times per week for -13 weeks not only caused a decrease in body weight but also produced chronic dermatitis at all dose levels in males and at >100 mg/kg in females (as well as in a satellite group of females given 1000 mg/kg). <b>Reproductive and Developmental Toxicity:</b> BADGE (50, 540, or 750 mg/kg) administered to rats via gavage for 14 weeks (P1) or 12 weeks (P2) produced decreased body weight in all males at the mid dose and in both males and females at the high dose, but had no reproductive effects. The NOEL for reproductive effects was 750 mg/kg. <b>Carcinogenicity:</b> IARC concluded that 'there is limited evidence for the carcinogenicity of bisphenol A diglycidyl ether in experimental animals.' Its overall evaluation was 'Bisphenol A diglycidyl ether is not classifiable as to its carcinogenicity to humans (Group 3). In a lifetime tumourigenicity study in which 90-day-old C3H mice received three dermal applications per week of BADGE (undiluted dose) for 23 months, only one out of 32 animals developed a papilloma after 16 months. A retest, in which skin paintings were done for 27 months, however, produced no tumours (Weil et al., 1966). In a norther lifetime skin-painting study, BADGE (dose n.p.) was also reported to be noncarcinogenicity but did have low incidences of tumours in the oral cavity (U.S. EPA, 1997). <b>Genotxicity</b> : In S. typhimurium strains TA100 and TA1535, BADGE (10-10,000 ug/glate) was mutagenic with and without S9; negative results were obtained in TA98 and TA1537 (Canter et al., 1986).
Retardant, Encapsulating and Potting Compound (Part A) & BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID	assumes bASQM every high day. A review of one- and two-generation reproduction studies and developmental investigations found no evidence of reproductive or endocrine toxicity, the upper ranges of dosing being determined by maternal toxicity. The lack of endocrine toxicity in the reproductive or endocrine toxicity in the upper ranges of dosing being determined by maternal toxicity. The lack of endocrine toxicity in the reproductive or endocrine toxicity in the upper ranges of dosing being determined by maternal toxicity. The lack of endocrine toxicity in the reproductive and developmental toxicological tests is supported by negative results from both in vivo and in vitro assays designed specifically to detect oestrogenic and androgenic properties of BADGE. An examination of data from sub-chronic and chronic toxicological studies support a NOAEL of 50 mg/ kg/body weight day from the 90-day study, and a NOAEL of 15 mg/kg body weigh/day (male rats) from the 2-year carcinogenicity study. Both NOAELS are considered appropriate for risk assessment. Comparing the estimated daily human intake of 0.16 ug/kg body weight/day with the NOAELS of 50 and 15 mg/kg body weight/day shows human exposure to BADGE from can coatings is between 250,000 and 100,000-fold lower than the NOAELs from the most sensitive toxicology tests. These large margins of safety together with lack of reproductive, developmental, endocrine and carcinogenic effects supports the continued use of BADGE for use in articles intended to come into contact with foodstuffs. The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics. Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormon

Continued...

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### 834FX-A Black Flexible Epoxy, Thermally Conductive-Flame Retardant, Encapsulating and Potting Compound (Part A)

834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A) & DIPROPYLENE GLYCOL DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER	Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.				
ALUMINA HYDRATE & ALUMINIUM OXIDE & CARBON BLACK	No significant acute toxicological data identified in lite	rature search.			
DIPROPYLENE GLYCOL DIGLYCIDYL ETHER & (C12-14)ALKYLGLYCIDYL ETHER	for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m3 ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m3) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals . Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic				
Acute Toxicity	✓	Carcinogenicity	×		
Skin Irritation/Corrosion	×	Reproductivity	✓		
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×		
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	×		
Mutagenicity	×	Aspiration Hazard	×		
		Legena.	ot available or does not fill the criteria for classification le to make classification		

#### **11.2.1. Endocrine Disruption Properties**

Many chemicals may mimic or interfere with the body's hormones, known as the endocrine system. Endocrine disruptors are chemicals that can interfere with endocrine (or hormonal) systems. Endocrine disruptors interfere with the synthesis, secretion, transport, binding, action, or elimination of natural hormones in the body. Any system in the body controlled by hormones can be derailed by hormone disruptors. Specifically, endocrine disruptors may be associated with the development of learning disabilities, deformations of the body various cancers and sexual development problems. Endocrine disrupting chemicals cause adverse effects in animals. But limited scientific information exists on potential health problems in humans. Because people are typically exposed to multiple endocrine disruptors at the same time, assessing public health effects is difficult.

#### **SECTION 12 Ecological information**

### 12.1. Toxicity

334FX-A Black Flexible Epoxy, Thermally Conductive–Flame	Endpoint	Test Duration (hr)	S	pecies	Value	S	ource
Retardant, Encapsulating and Potting Compound (Part A)	Not Available	Not Available	N	ot Available	Not Available	N	ot Available
	Endpoint	Test Duration (hr	)	Species	v	alue	Source
bisphenol A/ diglycidyl ether resin, liquid	EC50	48h		Crustacea		2mg/l	2
	EC50(ECx)	48h		Crustacea	~	2mg/l	2
	Endpoint	Test Duration (hr)	Species	3		Value	Source
	NOEC(ECx)	72h	Algae or	Algae or other aquatic plants		>100mg/l	1
alumina hydrate	LC50	96h	Fish	Fish		0.57mg/l	2
	EC50	48h	Crustace	Crustacea		>0.065mg/l	4
	EC50	96h	Algae or	Algae or other aquatic plants		0.46mg/l	2
	Endpoint	Test Duration (hr)	Specie	s		Value	Source
	NOEC(ECx)	72h	Algae o	or other aquatic plants	3	3.57mg/l	2
ammonium polyphosphate	EC50	72h	Algae c	Algae or other aquatic plants		>97.1mg/l	2
	LC50	96h	Fish	Fish		>100mg/l	2
	EC50	48h	Crustad	cea		>100mg/l	2
	Endpoint	Test Duration (hr)	Species		Val	ue	Source
	EC50	72h		her aquatic plants		mg/l	2
aluminium oxide	EC50	48h	Crustacea			mg/l	2
	LC50	96h	Fish		0.0	78-0.108mg/l	2
	NOEC(ECx)	72h	Algae or ot	her aquatic plants	>10	)0mg/l	1
	L						

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#### 834FX-A Black Flexible Epoxy, Thermally Conductive-Flame Retardant, Encapsulating and Potting Compound (Part A)

dipropylene glycol diglycidyl ether	-		T D		•	_				
	Endpoint		Test Duration (hr)		Species Valu					Source
ether	Not Available		Not Available		Not Av	ailable	Not A	vailable	No	t Available
	Endpoint		Test Duration (hr	)		Species		Value		Source
	EC50(ECx)		48h		Crustacea 6		6.07mg/l		2	
(C12-14)alkylglycidyl ether	LC50		96h		Fish >		>5000mg	/1	2	
	EC50		48h			Crustacea		6.07mg/l		2
	Endpoint	Te	st Duration (hr)	S	pecies				Value	Source
	EC50		72h		Algae or other aquatic plants			40.2mg/l	2	
zinc borate	LC50	96	96h		Fish			1.793mg/l	2	
	EC50	48	48h		Crustacea			1mg/l	2	
	NOEC(ECx)	76	8h	Fi	Fish			0.009mg/l	2	
	EC50	96	96h		Algae or other aquatic plants		15.4mg/l	2		
1-decene homopolymer,	Endpoint		Test Duration (hr)		Specie	s	Value	•	So	urce
hydrogenated	Not Available		Not Available		Not Av	ailable	Not A	vailable	No	t Available
	Endpoint	Test	Duration (hr)	Specie	s			Value		Source
	EC50	72h		Algae o	•		>0.2mg/l	>0.2mg/l		
carbon black	LC50	96h		Fish	ïsh		>100mg/l		2	
	EC50	48h	48h Cr		Crustacea 33		33.076-4	1.968mg/l	4	
	NOEC(ECx)	24h		Crustad	Crustacea 3200mg		3200mg/	1	1	
	Endpoint	Те	Test Duration (hr) Species					Value	Source	
naphtha petroleum, heavy	NOEC(ECx)	72	2h		Algae or other aquatic plants			0.1mg/l	1	
alkylate	EC50	72	2h		Algae or ot	her aquatic pla	nts		13mg/l	1

On the basis of available evidence concerning either toxicity, persistence, potential to accumulate and or observed environmental fate and behaviour, the material may present a danger, immediate or long-term and /or delayed, to the structure and/ or functioning of natural ecosystems.

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, 'initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater.' However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish): NOEC 0.016 mg/l (freshwater fish- 144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l: NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l: NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis (4-hydroxydiphenyl)propane; (BPA) A variety of BPs were examined for their acute toxicity against Daphnia magna, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to D. magna (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of

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### 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F ([bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem, Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe3+ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

They would not be expected to persist in the environment.

Most reactive diluents should be considered slightly to moderately toxic to aquatic organisms on an acute basis while some might also be considered harmful to the environment. Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

#### for 1,2-butylene oxide (ethyloxirane):

Environmental fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant. If ethyloxirane is released to soil, it is expected to have low adsorption and thus very high mobility. Volatilisation from moist soil and dry soil surfaces is expected, based on its vapour pressure. It is expected that ethyloxirane exists solely as a vapour in ambient atmosphere, based on its very high vapour pressure. Ethyloxirane may also be removed from the atmosphere by wet deposition processes, considering its relatively high water solubility.

Persistence: The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days)\*.

Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. A further model-predicted biodegradation half-life of 15 days in water was obtained and used to predict the half-life of this chemical in soil and sediment by applying Boethling's extrapolation factors (11/2water : 11/2 soil : 11/2sediment = 1: 1: 4) (Boethling 1995). According to these values, it can be concluded that ethyloxirane does not meet the persistence criteria in water and soil (half-lives = 182 days) and sediments (half-life = 365 days).

Experimental and modelled log Kow values of 0.68 and 0.86, respectively, indicate that the potential for bioaccumulation of ethyloxirane in organisms is likely to be low. Modelled bioaccumulation -factor (BAF) and bioconcentration -factor (BCF) values of 1 to 17 L/kg indicate that ethyloxirane does not meet the bioaccumulation criteria (BCF/BAF = 5000)\* Ecotoxicity:

Experimental ecotoxicological data for ethyloxirane (OECD 2001) indicate low to moderate toxicity to aquatic organisms. For fish and water flea, acute LC50/EC50 values vary within a narrow range of 70-215 mg/L; for algae, toxicity values exceed 500 mg/L, while for bacteria they are close to 5000 mg/L

#### \* Persistence and Bioaccumulation Regulations (Canada 2000).

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

In air ammonia is persistent whilst, in water, it biodegrades rapidly to nitrate, producing a high oxygen demand. Ammonia is strongly adsorbed to soil. Ammonia is non-persistent in water (half-life 2 days) and is moderately toxic to fish under normal temperature and pH conditions. Ammonia is harmful to aquatic life at low concentrations but does not concentrate in the food chain. Ammonium ions may be toxic to fish at 0.3 mg/l

Drinking Water Standards:

0.5 mg/l (UK max.) 1.5 mg/l (WHO Levels)

Soil Guidelines: none available.

Air Quality Standards: none available.

The principal problems of phosphate contamination of the environment relates to eutrophication processes in lakes and ponds. Phosphorus is an essential plant nutrient and is usually the limiting nutrient for blue-green algae. A lake undergoing eutrophication shows a rapid growth of algae in surface waters. Planktonic algae cause turbidity and flotation films. Shore algae cause ugly muddying, films and damage to reeds. Decay of these algae causes oxygen depletion in the deep water and shallow water near the shore. The process is self-perpetuating because anoxic conditions at the sediment/water interface causes the release of more adsorbed phosphates from the sediment. The growth of algae produces undesirable effects on the treatment of water for drinking purposes, on fisheries, and on the use of lakes for recreational purposes. For aluminium and its compounds and salts:

Despite its prevalence in the environment, no known form of life uses aluminium salts metabolically. In keeping with its pervasiveness, aluminium is well tolerated by plants and animals. Owing to their prevalence, potential beneficial (or otherwise) biological roles of aluminium compounds are of continuing interest.

#### Environmental fate:

Aluminium occurs in the environment in the form of silicates, oxides and hydroxides, combined with other elements such as sodium, fluorine and arsenic complexes with organic matter.

Acidification of soils releases aluminium as a transportable solution. Mobilisation of aluminium by acid rain results in aluminium becoming available for plant uptake. As an element, aluminum cannot be degraded in the environment, but may undergo various precipitation or ligand exchange reactions. Aluminum in compounds has only one oxidation state (+3), and would not undergo oxidation-reduction reactions under environmental conditions. Aluminum can be complexed by various ligands present in the environment (e.g., fulvic and humic acids). The solubility of aluminum in the environment will depend on the ligands present and the pH.

The trivalent aluminum ion is surrounded by six water molecules in solution. The hydrated aluminum ion, [Al(H2O)6]3+, undergoes hydrolysis, in which a stepwise deprotonation of the coordinated water ligands forms bound hydroxide ligands (e.g., [Al(H2O)5(OH)]2+, [Al(H2O)4(OH)2]+). The speciation of aluminum in water is pH dependent. The hydrated trivalent aluminum ion is the predominant form at pH levels below 4. Between pH 5 and 6, the predominant hydrolysis products are Al(OH)2+ and Al(OH)2+, while the solid Al(OH)3 is most prevalent between pH 5.2 and 8.8. The soluble species Al(OH)4- is the predominant species above pH 9, and is the only species present above pH 10. Polymeric aluminum hydroxides appear between pH 4.7 and 10.5, and increase in size until they are transformed into colloidal particles of amorphous Al(OH)3, which crystallise to gibbsite in acid waters. Polymerisation is affected by the presence of dissolved silica; when enough silica is present, aluminum is precipitated as poorly crystallised clay mineral species.

Hydroxyaluminum compounds are considered amphoteric (e.g., they can act as both acids and bases in solution). Because of this property, aluminum hydroxides can act as buffers and resist pH changes within the narrow pH range of 4-5.

Monomeric aluminum compounds, typified by aluminum fluoride, chloride, and sulfate, are considered reactive or labile compounds, whereas polymeric aluminum species react much more slowly in the environment. Aluminum has a stronger attraction for fluoride in an acidic environment compared to other inorganic ligand.

The adsorption of aluminum onto clay surfaces can be a significant factor in controlling aluminum mobility in the environment, and these adsorption reactions, measured in one study at pH 3.0-4.1, have been observed to be very rapid. However, clays may act either as a sink or a source for soluble aluminum depending on the degree of aluminum saturation on the clay surface.

Within the pH range of 5-6, aluminum complexes with phosphate and is removed from solution. Because phosphate is a necessary nutrient in ecological systems, this immobilization of both aluminum and phosphate may result in depleted nutrient states in surface water.

Plant species and cultivars of the same species differ considerably in their ability to take up and translocate aluminum to above-ground parts. Tea leaves may contain very high concentrations of aluminum, >5,000 mg/kg in old leaves. Other plants that may contain high levels of aluminum include Lycopodium (Lycopodiaceae), a few ferns, Symplocos (Symplocaceae), and Orites (Proteaceae). Aluminum is often taken up and concentrated in root tissue. In sub-alpine ecosystems, the large root biomass of the Douglas fir, *Abies amabilis*, takes up aluminum and immobilizes it, preventing large accumulation in above-ground tissue. It is unclear to what extent aluminum is taken up into root food crops and leafy vegetables. An uptake factor (concentration of aluminum in the plant/concentration of aluminum is of) of 0.004 for leafy vegetables and 0.00065 for fruits and tubers has been reported, but the pH and plant species from which these uptake factors were derived are unclear. Based upon these values, however, it is clear that aluminum is not taken up in plants.

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#### 834FX-A Black Flexible Epoxy, Thermally Conductive-Flame Retardant, Encapsulating and Potting Compound (Part A)

#### from soil, but is instead biodiluted.

Aluminum concentrations in rainbow trout from an alum-treated lake, an untreated lake, and a hatchery were highest in gill tissue and lowest in muscle. Aluminum residue analyses in brook trout have shown that whole-body aluminum content decreases as the fish advance from larvae to juveniles. These results imply that the aging larvae begin to decrease their rate of aluminum uptake, to eliminate aluminum at a rate that exceeds uptake, or to maintain approximately the same amount of aluminum while the body mass increases. The decline in whole-body aluminum residues in juvenile brook trout may be related to growth and dilution by edible muscle tissue that accumulated less aluminum than did the other tissues. The greatest fraction of the gill-associated aluminum was not sorbed to the gill tissue, but to the gill mucus. It is thought that mucus appears to retard aluminum transport from solution to the membrane surface, thus delaying the acute biological response of the fish. It has been reported that concentrations of aluminum in whole-body tissue of the Atlantic salmon exposed to high concentrations of aluminum ranging from 3 ug/g (for fish exposed to 33 ug/L) to 96 ug/g (for fish exposed to 264 ug/L) at pH 5.5. After 60 days of exposure, BCFs ranged from 76 to 190 and were directly related to the aluminum exposure concentration. In acidic waters (pH 4.6-5.3) with low concentrations of calcium (0.5-1.5 mg Ca/L), labile aluminum between 25 and 75 ug/L is toxic. Because aluminum is toxic to many aquatic species, it is not bioaccumulated to a significant degree (BCF <300) in most fish and shellfish; therefore, consumption of contaminated fish does not appear to be a significant source of aluminum exposure in humans. Bioconcentration of aluminum has also been reported for several aquatic invertebrate species. BCF values ranging from 0.13 to 0.5 in the whole-body were reported for the snail. Bioconcentration of aluminum has also been reported for aquatic insects. **Ecotoxicity:** 

#### Freshwater species pH >6.5

Fish: Acute LC50 (48-96 h) 5 spp: 0.6 (Salmo salar) - 106 mg/L; Chronic NOEC (8-28 d): 7 spp,NOEC, 0.034-7.1 mg/L. The lowest measured chronic figure was an 8-d LC50 of 0.17 mg/L for *Micropterus* sp.

Amphibian: Acute LC50 (4 d): Bufo americanus, 0.86-1.66 mg/L; Chronic LC50 (8-d) 2.28 mg/L

Crustaceans LC50 (48 h): 1 sp 2.3-36 9 mg/L; Chronic NOEC (7-28 d) 3 spp, 0.136-1.72 mg/L

Algae EC50 (96 h): population growth, 0.46-0.57 mg/L; 2 spp, chronic NOEC, 0.8-2.0 mg/L  $\,$ 

#### Freshwater species pH <6.5 (all between pH 4.5 and 6.0)

Fish LC50 (24-96 h): 4 spp, 0.015 (S. trutta) - 4.2 mg/L; chronic data on Salmo trutta, LC50 (21-42 d) 0.015- 0.105 mg/L

Amphibians LC50 (4-5 d): 2 spp, 0.540-2.670 m/L (absolute range 0.40-5.2 mg/L)

#### Alga: 1 sp NOEC growth 2.0 mg/L

Among freshwater aquatic plants, single-celled plants are generally the most sensitive to aluminium. Fish are generally more sensitive to aluminium than aquatic invertebrates. Aluminium is a gill toxicant to fish, causing both ionoregulatory and respiratory effects.

The bioavailability and toxicity of aluminium is generally greatest in acid solutions. Aluminium in acid habitats has been observed to be toxic to fish and phytoplankton. Aluminium is generally more toxic over the pH range 4.4.5.4, with a maximum toxicity occurring around pH 5.0.5.2. The inorganic single unit aluminium species (Al(OH)2 +) is thought to be the most toxic. Under very acid conditions, the toxic effects of the high H+ concentration appear to be more important than the effects of low concentrations of aluminium; at approximately neutral pH values, the toxicity of aluminium increased from pH 7 to pH 9. However, the opposite relationship was found in other studies. The uptake and toxicity of aluminium in freshwater organisms generally decreases with increasing water hardness under acidic, neutral and alkaline conditions. Complexing agents such as fluoride, citrate and humic substances reduce the availability of aluminium to organisms, resulting in lower toxicity. Silicon can also reduce aluminium toxicity to fish.

aluminium: 200 ug/l (UK max.) 200 ug/l (WHO guideline) chloride: 400 mg/l (UK max.) 250 mg/l (WHO guideline) fluoride: 1.5 mg/l (UK max.) 1.5 mg/l (WHO guideline) nitrate: 50 mg/l (UK max.) 50 mg/l (WHO guideline) sulfate: 250 mg/l (UK max.) Soil Guideline: none available. Air Quality Standards: none available. **DO NOT** discharge into sewer or waterways.

#### 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH
1-decene homopolymer, hydrogenated	LOW	LOW

#### 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)
1-decene homopolymer, hydrogenated	HIGH (LogKOW = 5.116)

#### 12.4. Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)
1-decene homopolymer, hydrogenated	LOW (KOC = 1724)

### 12.5. Results of PBT and vPvB assessment

	Р	В	т
Relevant available data	Not Available	Not Available	Not Available
PBT	×	×	×
vPvB	×	×	×
PBT Criteria fulfilled?			No
vPvB	No		

#### **12.6. Endocrine Disruption Properties**

The evidence linking adverse effects to endocrine disruptors is more compelling in the environment than it is in humans. Endocrine distruptors profoundly alter reproductive physiology of ecosystems and ultimately impact entire populations. Some endocrine-disrupting chemicals are slow to break-down in the environment. That characteristic makes them potentially hazardous over long periods of time. Some well established adverse effects of endocrine disruptors in various wildlife species include; eggshell-thinning, displayed of characteristics of the opposite sex and impaired reproductive development. Other adverse changes in wildlife species that have been suggested, but not proven include; reproductive abnormalities, immune dysfunction and skeletal deformaties.

#### 12.7. Other adverse effects

Not Available

#### **SECTION 13 Disposal considerations**

#### 13.1. Waste treatment methods

Removal of bisphenol A (BPA) from aqueous solutions was accomplished by adsorption of enzymatically generated quinone derivatives on chitosan beads. The use of chitosan in the form of beads was found to be more effective because heterogeneous removal of BPA with chitosan beads was much faster than homogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm3/cm3. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used.         M. Suzuki, and E Musashi J Appl Polym Sci, 118(2):721 - 732; October 2010         * Recycle wherever possible or consult manufacturer for recycling options.         * Consult State Land Waste Authority for disposal.         * Bury or incinerate residue at an approved site.         * Recycle containers if possible, or dispose of in an authorised landfill.	
Sewage disposal options Not Available	<ul> <li>beads was much faster than homogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm3/cm3. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used.</li> <li>M. Suzuki, and E Musashi J Appl Polym Sci, 118(2):721 - 732; October 2010</li> <li>Recycle wherever possible or consult manufacturer for recycling options.</li> <li>Consult State Land Waste Authority for disposal.</li> <li>Bury or incinerate residue at an approved site.</li> <li>Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>

#### **SECTION 14 Transport information**

#### Labels Required

	For 834FX-450ML, 834FX-1.7L, 834FX-7.4L NOT REGULATED by Ground ADR Special Provision 375 NOT REGULATED by Air IATA Special Provision A197 NOT REGULATED by Sea IMDG per 2.10.2.7 NOT REGULATED by ADN Special Provision 274 (The provision of 3.1.2.8 apply)
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#### Land transport (ADR-RID)

14.1. UN number	3082			
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)			
14.3. Transport hazard class(es)	Class     9       Subrisk     Not Applicable			
14.4. Packing group	III			
14.5. Environmental hazard	Environmentally hazardous			
	Hazard identification (Kemler) 90			
	Classification code M6			
4.6. Special precautions for user	Hazard Label 9			
	Special provisions 274 335 375 601			

### 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

Limited quantity	5 L
Tunnel Restriction Code	3 (-)

### Air transport (ICAO-IATA / DGR)

All transport (ICAO-IATA / DOR	·)			
14.1. UN number	3082			
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol A/ diglycidyl ether resin, liquid)			
14.3. Transport hazard class(es)	ICAO/IATA Class	9		
	ICAO / IATA Subrisk	ICAO / IATA Subrisk Not Applicable		
	ERG Code	9L		
14.4. Packing group	Ш			
14.5. Environmental hazard	Environmentally hazardo	bus		
14.6. Special precautions for user	Special provisions		A97 A158 A197 A215	
	Cargo Only Packing In	structions	964	
	Cargo Only Maximum	Qty / Pack	450 L	
	Passenger and Cargo	Packing Instructions	964	
	Passenger and Cargo	Maximum Qty / Pack	450 L	
	Passenger and Cargo	Limited Quantity Packing Instructions	Y964	
	Passenger and Cargo	Limited Maximum Qty / Pack	30 kg G	

# Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)		
14.3. Transport hazard	IMDG Class 9		
class(es)	IMDG Subrisk N	Not Applicable	
14.4. Packing group	11		
14.5. Environmental hazard	Marine Pollutant		
	EMS Number	F-A , S-F	
14.6. Special precautions for user	Special provisions	274 335 969	
	Limited Quantities	5 L	

### Inland waterways transport (ADN)

14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)		
14.3. Transport hazard class(es)	9 Not Applicable		
14.4. Packing group	III		
14.5. Environmental hazard	Environmentally hazardous		
	Classification code Special provisions	M6 274; 335; 375; 601	
14.6. Special precautions for user	Limited quantity	5 L	
	Equipment required	PP	
	Fire cones number	0	
	1		

#### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

### 14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
bisphenol A/ diglycidyl ether resin, liquid	Not Available
alumina hydrate	Not Available
ammonium polyphosphate	Not Available
aluminium oxide	Not Available
dipropylene glycol diglycidyl ether	Not Available

### 834FX-A Black Flexible Epoxy, Thermally Conductive–Flame Retardant, Encapsulating and Potting Compound (Part A)

Product name	Group
(C12-14)alkylglycidyl ether	Not Available
zinc borate	Not Available
1-decene homopolymer, hydrogenated	Not Available
carbon black	Not Available
naphtha petroleum, heavy alkylate	Not Available

### 14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
bisphenol A/ diglycidyl ether resin, liquid	Not Available
alumina hydrate	Not Available
ammonium polyphosphate	Not Available
aluminium oxide	Not Available
dipropylene glycol diglycidyl ether	Not Available
(C12-14)alkylglycidyl ether	Not Available
zinc borate	Not Available
1-decene homopolymer, hydrogenated	Not Available
carbon black	Not Available
naphtha petroleum, heavy alkylate	Not Available

### **SECTION 15 Regulatory information**

### 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A/ diglycidyl ether resin, liquid is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
Europe EC Inventory	Packaging of Substances and Mixtures - Annex VI
alumina hydrate is found on the following regulatory lists	
Europe EC Inventory	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
ammonium polyphosphate is found on the following regulatory lists	
Europe EC Inventory	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
aluminium oxide is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List Europe EC Inventory	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
dipropylene glycol diglycidyl ether is found on the following regulatory lists	
Not Applicable	
(C12-14)alkylglycidyl ether is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	European Union - European Inventory of Existing Commercial Chemical Substances
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List	(EINECS)
of Substances Europe EC Inventory	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
zinc borate is found on the following regulatory lists	
Europe EC Inventory	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
1-decene homopolymer, hydrogenated is found on the following regulatory lists	
Europe EC Inventory	
carbon black is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances	Monographs International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Europe EC Inventory	Monographs - Group 2B: Possibly carcinogenic to humans
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)	International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

naphtha petroleum, heavy alkylate is found on the following regulatory lists

#### 834FX-A Black Flexible Epoxy, Thermally Conductive-Flame Retardant, Encapsulating and Potting Compound (Part A)

Chemical Footprint Project - Chemicals of High Concern List	Europe EC Inventory
EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures	European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)
and articles	European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and
EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 2) Carcinogens:	Packaging of Substances and Mixtures - Annex VI
category 1B (Table 3.1)/category 2 (Table 3.2)	
EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 4) Mutagens:	

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

#### 15.2. Chemical safety assessment

category 1B (Table 3.1)/category 2 (Table 3.2)

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

#### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (bisphenol A/ diglycidyl ether resin, liquid; alumina hydrate; ammonium polyphosphate; aluminium oxide; dipropylene glycol diglycidyl ether; (C12-14)alkylglycidyl ether; 1-decene homopolymer, hydrogenated; carbon black; naphtha petroleum, heavy alkylate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (dipropylene glycol diglycidyl ether)
Japan - ENCS	No (ammonium polyphosphate; (C12-14)alkylglycidyl ether; naphtha petroleum, heavy alkylate)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (ammonium polyphosphate; dipropylene glycol diglycidyl ether; (C12-14)alkylglycidyl ether)
Vietnam - NCI	Yes
Russia - FBEPH	No (dipropylene glycol diglycidyl ether; naphtha petroleum, heavy alkylate)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

#### **SECTION 16 Other information**

Revision Date	22/07/2021
Initial Date	26/06/2017

### Full text Risk and Hazard codes

H226	Flammable liquid and vapour.	
H304	May be fatal if swallowed and enters airways.	
H336	May cause drowsiness or dizziness.	
H351	Suspected of causing cancer.	
H360	May damage fertility or the unborn child.	
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.	
H410	Very toxic to aquatic life with long lasting effects.	
H413	May cause long lasting harmful effects to aquatic life.	

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

#### Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

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IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

### **Reason For Change**

A-2.00 - modifications to safety data sheet format